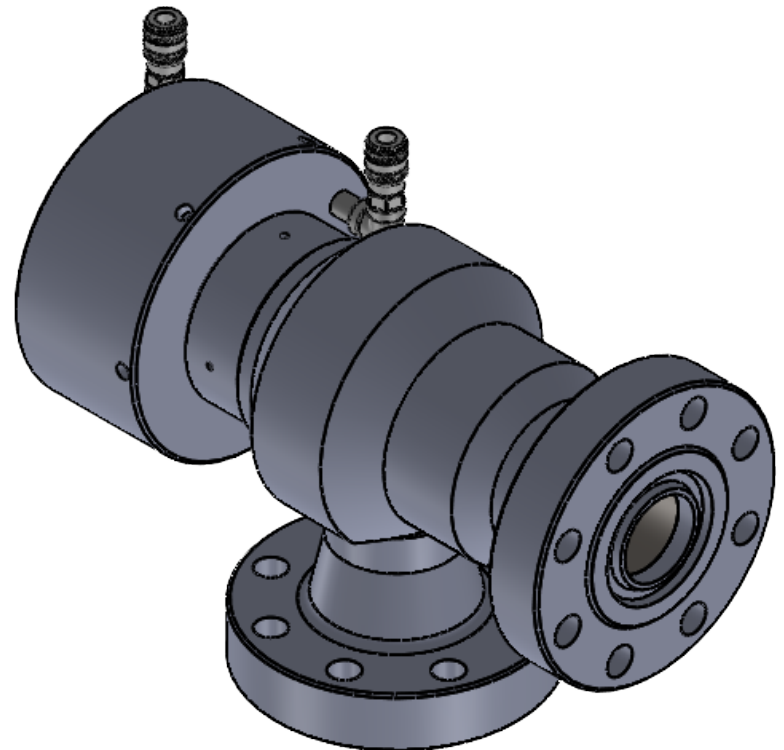


ITEM NO.	DESCRIPTION	QTY.
1	1/2 NPT Quick Connect F	2
2	1/2 NPT x 1/2 NPT 90° Elbow	2
3	Nipple 1/2 x 1/2 NPT 2.5LG	2
4	Retainer Ring 10.325" OD	1
5	O-Ring #374	2
6	Actuator Plate	1
7	Piston	1
8*	Actuator Body	1
9	O-Ring #218	2
10**	O-Ring #241	1
11**	Backup Ring #241	1
12	O-Ring #226	1
13	Backup Ring #226	2
14*	Actuator Rod	1
15	1/2 Lock Washer	1
16	Rear Retainer	1
17	Gate	1
18	Front Retainer	1
19	1/2-13 UN 2B Hex Nut	1
20	O-Ring #342	2
21	Backup Ring #342	2
22	Seat	1
23	Wear Sleeve	1
24*	Body	1
25	O-Ring #214	2
26	3/4-10 UN 2B Hex Nut	1
27	3/4 Washer	1



*These parts may change depending on the assemblies rated pressure
 **The number of parts used is doubled for the 15k rated assembly

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REV.	ECN Number	Date
A	10254	12/9/2021

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL: ±1/64"
 ANGULAR: ±1/2 Degree
 x.x ±.03
 x.xx ±.01
 x.xxx ±.005
 Surface Finish 125RMS Unless Otherwise Noted
 (X.XXX) INDICATES CRITICAL DIMENSION TO BE INSPECTED

MATERIAL: NA
 FINISH: NA
 DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	AJ	12/9/2021
CHECKED	MJKP	12/9/2021
ENG APPR.	MP	12/9/2021
MFG APPR.		
Q.A.		
COMMENTS:		

HESHKA OIL

TITLE: **CIW Drilling Choke GA**

SIZE: **B** DWG. NO.: H12092021-004 REV: **A**

SCALE: NTS WGT: NA SHEET 1 OF 1